

D4552-041 SLIDING WINDOW ASSY (LH)

D4552-042 SLIDING WINDOW ASSY (RH)

RELEASED
2012-03-08
[Signature]

A		NEW ISSUE		AP	12.02.27
REV.		DESCRIPTION		BY	DATE
DESIGN		AP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN		AP			
CHECKED		<i>[Signature]</i>	DRAWING NO. D4552		REV. A
MFG. APPR.		<i>[Signature]</i>			SHEET 1 OF 3
APPROVED		<i>[Signature]</i>	TITLE SLIDING WINDOW ASSY		SCALE
DE APPR.		<i>[Signature]</i>			NTS
DATE		12.02.27		COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

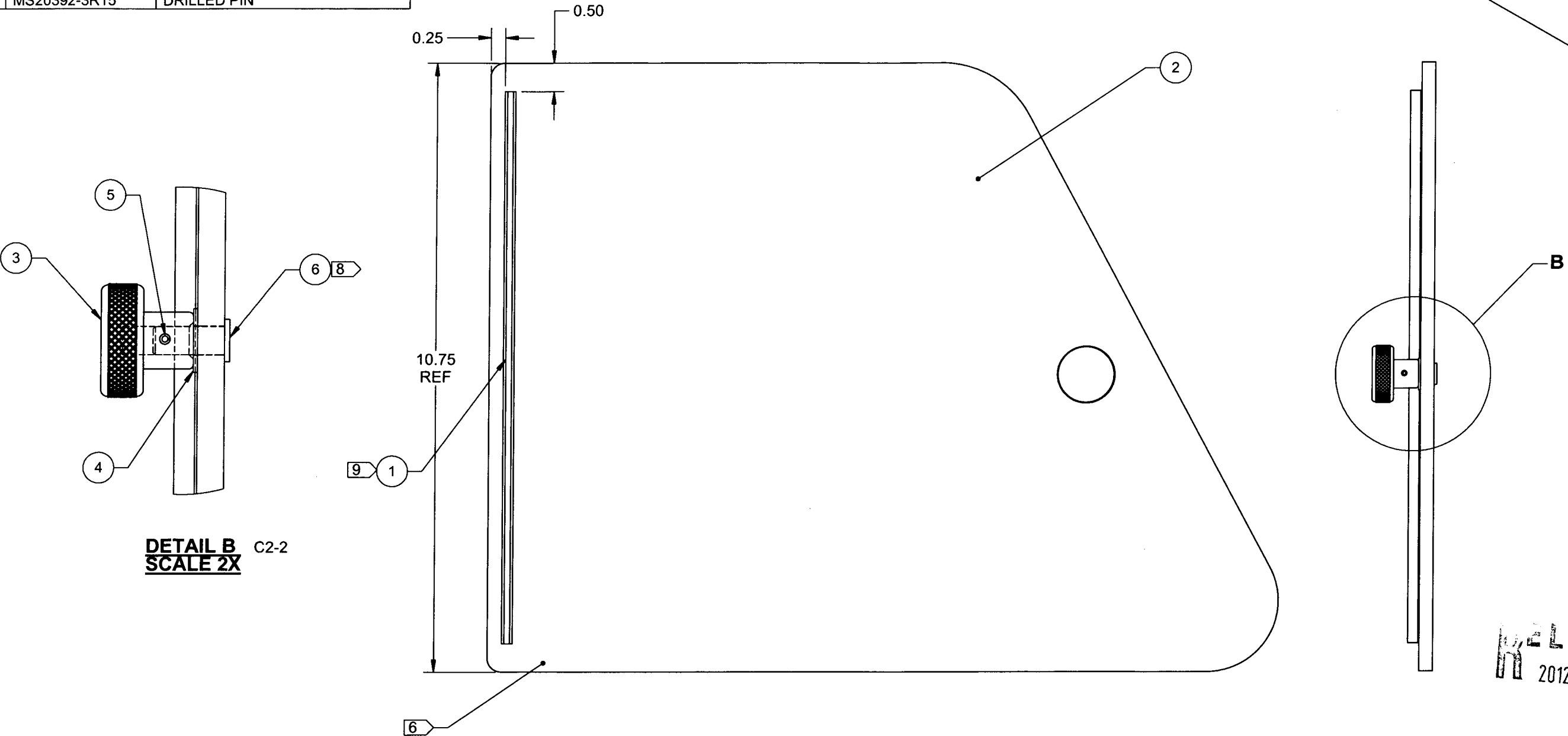
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4552-041	SLIDING WINDOW ASSY, LH
1	1	D4550-097	WINDOW PILE
2	1	D4566-1	SLIDING WINDOW
3	1	D4567-1	KNOB
4	1	D4602-1	SPRING WASHER
5	1	MS16562-213	SPRING PIN
6	1	MS20392-3R15	DRILLED PIN

D

C

B

A



- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE WITH DART P/N "D4552-041" & B/N " BXXXXX" WITHIN 0.125" FROM THE EDGE OF WINDOW.
USE 0.125" LETTERS TO MAX DEPTH OF 0.005 PER DART QSI 044 6.4 USING VIBRATING STYLUS.
 - 7) WEIGHT: 1.32 lbs
 - 8) ENLARGE HOLE IN ITEM 6, PIN, TO $\phi 0.046$ "
 - 9) INSTALL WITH 3M SCOTCH-WELD 1300L RUBBER & GASKET ADHESIVE

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DRAWN	AP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D4552	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SLIDING WINDOW ASSY	NTS
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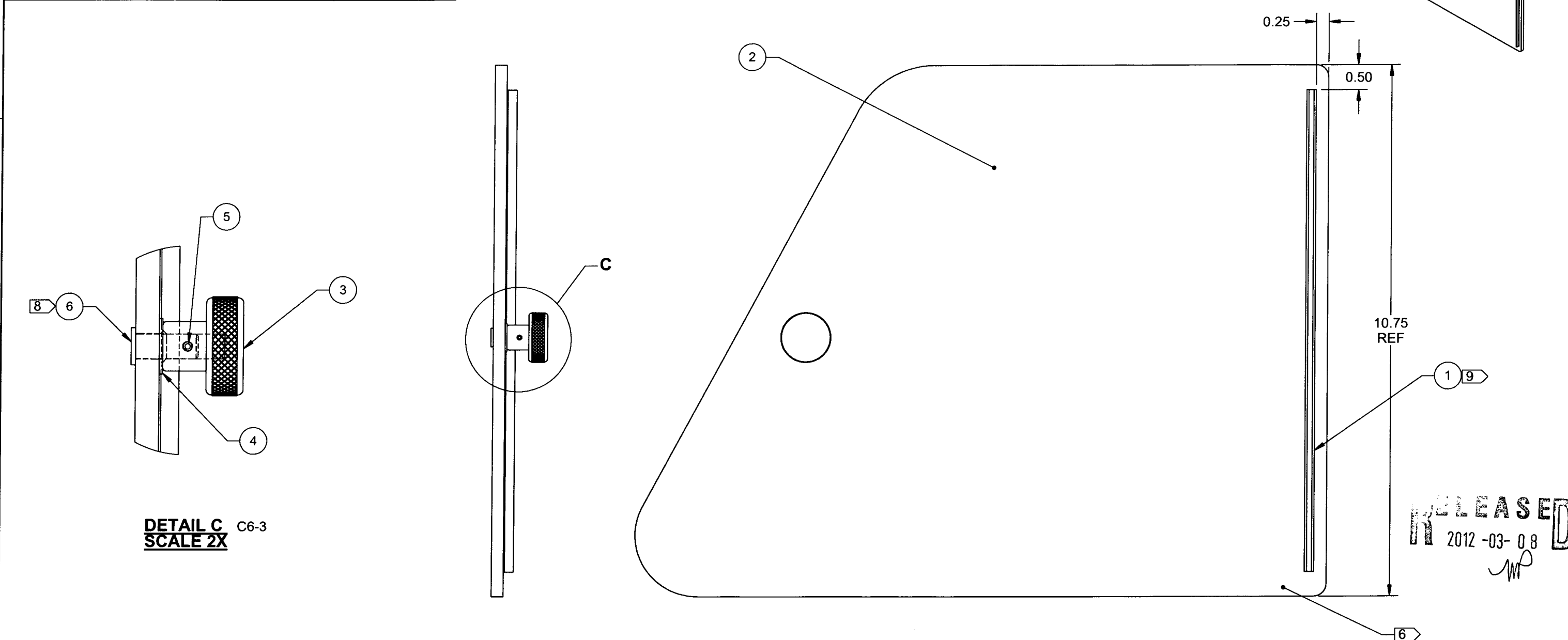
A

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